Revision Date: 9/19/2012

MATERIAL SAFETY DATA SHEET

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: WS889 SAC305 SOLDER PASTE

Florida Cirtech Inc. Company Phone Number: 970-346-

8002 1309 N. 17th. Ave.

Greeley, CO 80631 Website: www.floridacirtech.com

USA

Emergency Phone Number: 800-535-5053

SECTION 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Signal Word: **CAUTION**

Hazard Type: None Physical State: Solid Color: Grey Odor: Slight

Likely Exposure Routes: Ingestion, Skin

Exposure Effects

Inhalation: May cause physical discomfort to the respiratory tract.

Eyes: May cause slight irritation.

Ingestion: May cause nausea and vomitting. May cause irritation to the mouth, throat and stomach.

Skin: Prolonged contact may cause mild skin irritation.

Not Determined Target Organs:

Potential Carcinogens as listed by

OSHA, IARC, or NTP:

NONE

Other Possible Health Effects: See Section 11 for more information.

Potential Environmental Effects: Not considered to be harmful to aquatic life.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Weight Percentage | |
|------------------------|------------|-------------------|--|
| Tin | 7440-31-5 | 80-90% | |
| Hydrogenated Resin | 65997-06-0 | <5% | |
| Copper | 7440-50-8 | <2% | |

SECTION 4: FIRST AID MEASURES

Inhalation: Move to fresh air. Get medical attention if symptoms occur.

Eyes: Immediately flush with water for at least 15 minutes or until the chemical is removed.

If conscious, rinse mouth with water. Seek medical advice on whether to induce vomiting. Never give Ingestion:

anything by mouth to an unconscious nerson. Get medical attention

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Skin: Wash off immediately with soap and water. If clothing is contaminated, remove and launder before reuse.

Special Instructions for physicians:

Follow usual and customary procedures

SECTION 5: FIRE FIGHTING MEASURES

Fire fighting measures: Standard procedure for chemical fires.

Fire fighter protection: Vapors and fumes may be irritating and toxic. Firefighters should wear self-contained breathing apparatus

and full fire-fighting turnout gear.

Suitable extinguishing

media:

Carbon dioxide, dry chemical, foam or water spray.

Unsuitable extinguishing

media:

Not applicable

As with any chemical fire, combustion products of unknown toxicity are always possible.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions: Use personal protection recommended in Section 8.

Containment methods: If possible, stop further leakage of the material. Contain spilled material by diking with non-flammable

diking materials.

Clean-Up methods: Absorb spilled liquid in a suitable material. Sweep or vacuum material into disposal containers.

Environmental

precautions:

This material does not present a substantial contamination threat to the environment.

Spill reporting

requirements:

Spills of this material do not need to be reported to the National Response Center.

SECTION 7: HANDLING AND STORAGE

Handling:

Use good industrial practices when handling. Avoid eye, skin, and clothing contact. Do not inhale mist or vapors. Do not taste or swallow. Use only with adequate ventilation.

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Storage: Keep container closed when not in use. Avoid elevated and freezing temperatures.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

| Exposure Guidelines | OSHA | | ACGIH | |
|---------------------|----------|------|---------|------|
| Material Name | TWA | STEL | TWA | STEL |
| Tin | 2 mg/m3 | NE | 2 mg/m3 | NE |
| Hydrogenated Resin | NE | NE | NE | NE |
| Copper | 1 mg/mm3 | NE | NE | NE |

General Hygiene Discard contaminated gloves after use. Have eye-wash facilities in the immediate vicinity. Work in

Considerations: adequately ventilated area. Do not breathe vapors or mist. Minimize any contact with any chemical.

Respiratory Protection: No special respiratory equipment is needed.

Eye/Face Protection: Wear safety glasses when handling this material.

Skin Protection: Wear nitrile or latex gloves. Wear protective clothing.

Engineering Controls: Work in well ventilated areas. Do not breathe vapors or mist.

Other Protective Equipment: Eye wash station and safety shower should be available in immediate work area. Select additional

protective equipment based upon potential for exposure.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Color: VOC Percentage: <2%

Physical State: Solid Not Determined **Evaporation Rate:** Odor: Slight Odor Threshold: Not Determined Melting Point: Not Determined Coeff. Water/Oil Dist.: Not Determined >1000 C **Boiling Point:** Lower Explosive Limit: Not Determined >5 Specific Gravity: Upper Explosive Limit: Not Determined N/A Flash Point: Non Flammable pH: Vapor Pressure: Not Determined Solubility: Partially soluble

Vapor Density: Not Determined

SECTION 10: STABILITY AND REACTIVITY

Stability Stable

Conditions to Avoid: Elevated temperatures

Incompatable Materials:

Hazardous decomposition products:

None known

Not Determined

Possibility of hazardous reactions:

None expected.

SECTION 11: TOXICOLOGY INFORMATION

ACUTE EFFECTS

Dermal Toxicity LD50: the main component(s)

Oral Toxicity LD50: None of the components of this product are listed as a carcinogen by IARC, NTP, OSHA, or ACGIH.

Inhalation Toxicity: Not irritating.

Eye Irritation: Mildly irritating.

Skin Irritation: Not Determined

Sensitization:

CHRONIC EFFECTS

Carcinogenicity: Not Determined Mutagenicity: Not Determined

Reproductive Effects:

Teratogenicity:

Synergistic Products: NONE

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity: Not determined Persistence/Degradability: Not determined

Bioaccumulation/Accumulation: the main component(s)

Mobility in Environment: Not expected to be very mobile.

SECTION 13: DISPOSAL CONSIDERATIONS

Product is a RCRA Hazardous Waste? NONE

Dispose of in accordance with federal, state, and local regulations.

SECTION 14: TRANSPORT INFORMATION

US D.O.T. and Canadian TDG (ground)

Proper Shipping Description:

NON D.O.T. REGULATED

ICAO (air)

Proper Shipping Description: See US D.O.T.

IMDG (water)

Proper Shipping Description: See US D.O.T.

SECTION 15: REGULATORY INFORMATION

NO

FEDERAL REGULATORY INFORMATION

All components are listed in the EPA Toxic Substances Control Act (TSCA) Chemical Substance

Title III SARA Section 302

Product contains materials subject to reporting under SARA Section 302?

CERCLA

Product contains materials subject to reporting under CERCLA (40 CFR302.4)? NO

Title III SARA Section 313

Product contains materials subject to reporting under SARA Section 313?

Resource Conservation and Recovery Act (RCRA)

Product is a hazardous waste under RCRA (40 CFR 261.20)? NONE

STATE REGULATORY INFORMATION

California Proposition 65

Product contains materials that are carcinogenic and/or can cause reproductive harm and is subject to warning NO and discharge requirements under the "Safe Water and Toxic Enforcement Act of 1986":

WHMIS Canadian Workplace Hazardous Material Information System

WHMIS Classification Not Applicable

SECTION 16: OTHER INFORMATION

NFPA 704: National Fire Protection Association

Health: 1 Fire: 0 Reactivity: 0

0 = Minimal hazard, 1 = Slight hazard, 2 = Moderate hazard, 3 = Severe hazard, 4 = Extreme hazard

IMO International Maritime Organization

EmS Code: Not Applicable

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