Revision Date: 9/19/2012

MATERIAL SAFETY DATA SHEET

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

NC676 62/36/2 Solder Paste PRODUCT NAME:

Florida Cirtech Inc. Company Phone Number: 970-346-

1309 N. 17th. Ave. 8002

Greeley, CO 80631 Website: www.floridacirtech.com

USA

Emergency Phone Number: 800-535-5053

SECTION 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Signal Word: **CAUTION**

Hazard Type: None **PASTE** Physical State: Color: Grey

Odor: None to slight

Likely Exposure Routes: Eyes, Ingestion, Inhalation, Skin

Exposure Effects

Inhalation: May cause physical discomfort to the respiratory tract.

Eyes: May cause slight irritation.

Ingestion: May cause nausea and vomitting. May cause irritation to the mouth, throat and stomach.

Skin: Prolonged contact may cause mild skin irritation.

Not Determined Target Organs:

Potential Carcinogens as listed by

OSHA, IARC, or NTP:

NONE

Other Possible Health Effects:

See Section 11 for more information.

Potential Environmental Effects: Not Available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Component(s)		CAS Number	Weight Percentage	
,	Tin	7440-31-5	50-60%	
	lead	NE	20-30%	
	Silver	7440-22-4	<2%	
	Hydrogenated Resin	65997-06-0	<10%	

SECTION 4: FIRST AID MEASURES

Inhalation: Move to fresh air. Get medical attention if symptoms occur.

Eyes: Immediately flush with water for at least 15 minutes or until the chemical is removed.

Ingestion: It conscious, rinse mouth with water. Seek medical advice on whether to induce vomiting. Never give

anything by mouth to an unconscious person. Get medical attention.

Skin: Wash off immediately with soap and water. If clothing is contaminated, remove and launder before reuse.

Special Instructions

for physicians:

Follow usual and customary procedures

SECTION 5: FIRE FIGHTING MEASURES

Fire fighting measures: Standard procedure for chemical fires.

Fire fighter protection: Vapors and fumes may be irritating and toxic. Firefighters should wear self-contained breathing apparatus

and full fire-fighting turnout gear.

Suitable extinguishing

media:

Carbon dioxide, dry chemical, foam or water spray.

Unsuitable extinguishing

media:

Not applicable

As with any chemical fire, combustion products of unknown toxicity are always possible.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal

Precautions:

Use personal protection recommended in Section 8.

Containment If possible, stop further leakage of the material. Contain spilled material by diking with non-flammable diking

methods: materials.

Clean-Up methods: Absorb spilled liquid in a suitable material. Sweep or vacuum material into disposal containers.

Environmental This material is a water pollutant. Keep out of drains, sewers, ditches and waterways. Minimize use of water

precautions: to prevent environmental contamination.

Spill reporting If the spilled amount is greater than the RQ in section 15, this spill must be reported to the National Response

requirements: Center.

SECTION 7: HANDLING AND STORAGE

Handling: Use good industrial practices when handling. Avoid eye, skin, and clothing contact. Do not inhale mist or vapors. Do not taste or swallow. Use only with adequate ventilation.

Storage: Keep container closed when not in use. Avoid elevated and freezing temperatures.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines	OSHA		ACGIH	
Material Name	TWA	STEL	TWA	STEL
Tin	2 mg/m3	NE	2 mg/m3	NE
lead	NE	NE	NE	NE
Silver	0.01 ppm	NE	0.1 ppm	NE
Hydrogenated Resin	NE	NE	NE	NE

General Hygiene Discard contaminated gloves after use. Have eye-wash facilities in the immediate vicinity. Work in

Considerations: adequately ventilated area. Do not breathe vapors or mist. Minimize any contact with any chemical.

Respiratory Protection: No special respiratory equipment is needed.

Eye/Face Protection: Wear safety glasses when handling this material.

Skin Protection: Wear nitrile or latex gloves. Wear protective clothing.

Engineering Controls: Work in well ventilated areas. Do not breathe vapors or mist.

Other Protective Equipment: Eye wash station and safety shower should be available in immediate work area. Select additional

protective equipment based upon potential for exposure.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Color: Grey VOC Percentage: <2% Physical State: PASTE Evaporation Rate: N/A

Odor: None to slight Odor Threshold: Not Determined 350 F Coeff. Water/Oil Dist.: Not Determined Melting Point: >700 F **Boiling Point:** Lower Explosive Limit: Not Established Specific Gravity: >5 Upper Explosive Limit: Not Established N/A Flash Point: Non Flammable pH:

Vapor Pressure: Not Determined Solubility: Insoluble

Vapor Density: Not Determined

SECTION 10: STABILITY AND REACTIVITY

Stability Stable

Conditions to Avoid:

Incompatable Materials:

None known

Hazardous decomposition products:

Possibility of hazardous reactions:

None expected.

SECTION 11: TOXICOLOGY INFORMATION

ACUTE EFFECTS

Dermal Toxicity LD50: the main component(s)

Oral Toxicity LD50: None of the components of this product are listed as a carcinogen by IARC, NTP, OSHA, or ACGIH.

Inhalation Toxicity: Mildly irritating.

Eye Irritation: Mildly irritating.

Skin Irritation: Not Determined

Sensitization:

CHRONIC EFFECTS

Carcinogenicity: Not Determined Mutagenicity: Not Determined

Reproductive Effects:

Teratogenicity:

Synergistic Products: NONE

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity: Not determined Persistence/Degradability: Not determined

Bioaccumulation/Accumulation: the main component(s)

Mobility in Environment: Not expected to be very mobile.

SECTION 13: DISPOSAL CONSIDERATIONS

Product is a RCRA Hazardous Waste?

NONE

Dispose of in accordance with federal, state, and local regulations.

SECTION 14: TRANSPORT INFORMATION

US D.O.T. and Canadian TDG (ground)

Proper Shipping Description:

NON D.O.T. REGULATED

ICAO (air)

Proper Shipping Description: See US D.O.T.

IMDG (water)

Proper Shipping Description: See US D.O.T.

SECTION 15: REGULATORY INFORMATION

FEDERAL REGULATORY INFORMATION

All components are listed in the EPA Toxic Substances Control Act (TSCA) Chemical Substance

Title III SARA Section 302

Product contains materials subject to reporting under SARA Section 302?

NO

CERCLA

Product contains materials subject to reporting under CERCLA (40 CFR302.4)?

YES RQ=10

Title III SARA Section 313

Product contains materials subject to reporting under SARA Section 313?

YES

Resource Conservation and Recovery Act (RCRA)

Product is a hazardous waste under RCRA (40 CFR 261.20)?

NONE

STATE REGULATORY INFORMATION

California Proposition 65

Product contains materials that are carcinogenic and/or can cause reproductive harm and is subject to warning YES and discharge requirements under the "Safe Water and Toxic Enforcement Act of 1986":

WHMIS Canadian Workplace Hazardous Material Information System

WHMIS Classification Not Applicable

SECTION 16: OTHER INFORMATION

NFPA 704: National Fire Protection Association

Health: 2 Fire: 0 Reactivity: 0

0 = Minimal hazard, 1 = Slight hazard, 2 = Moderate hazard, 3 = Severe hazard, 4 = Extreme hazard

IMO International Maritime Organization

EmS Code: Not Applicable

Prepared by: Bill Plano (970) 346-8002

The information contained herein is based on data believed to be accurate and is offered at no charge. No warranty is expressed or implied regarding the accuracy of this data. Liability is expressly disclaimed for loss or injury arising out of use of this information or the use of any materials designated. It is the users responsibility for determining whether the product is suitable for its intended

conditions of use.